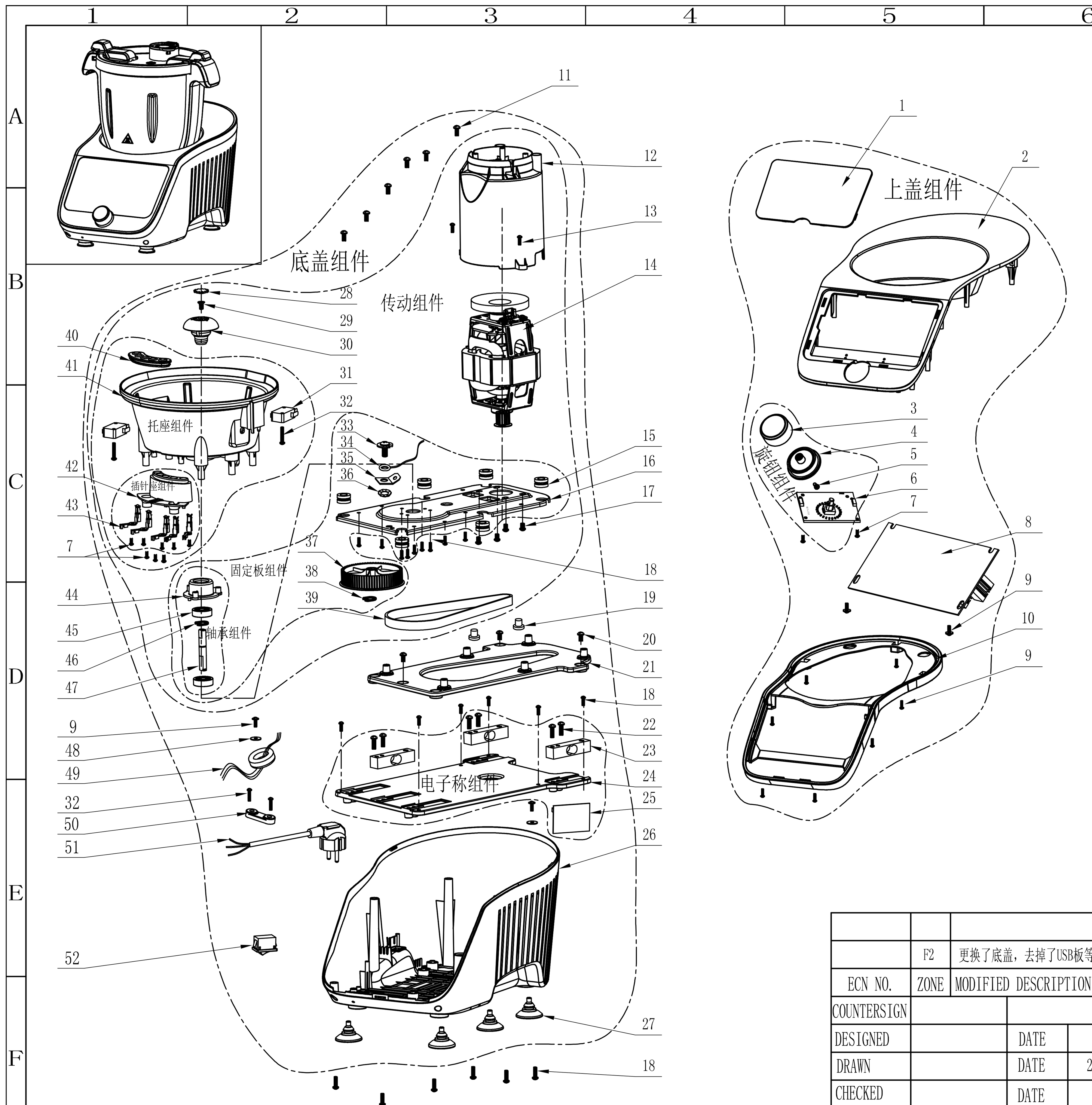
CF-2002 Exploded drawing (2021.3.22)



ITEM	DWG. NO.:	NAME		QTY	MAT'L & SPEC	REMARK
54						
53						
52	40301701040021	双刀开关	ON-OFF Switch	1	250V 10A	
51	CF1701	电源线	Power cord	1	H05VV-F 3*1mm²	按订单
50	CF1802-10-01	压线码	Power cord holder	1	PP	
49	CF1701-40-11	开关引线组件	Magnetic_ring_Assy	1		
48	40604010000060	垫片	Washer	2	Φ15*Φ6.2*T1mm 电木	
47	CF1701-20-03	传动轴	Transmission shaft	1	Ø8 SUS303	
46	40606010000010	E型卡簧	E-circlip	1	Ø6*T0.8 65Mn	
45	40610060000010	滚珠轴承	Bearing	2	φ22*φ8*H7mm	
44	CF1701-10-07	轴承套	Bearing Holder	1	PA66+30%GF	
43	CF1601-20-04	插针端子	Terminal	5	Cu t=0.4mm	
42	CF1701-10-08	插针座	Terminal Holder	1	PA66+30%GF	
41	CF1901-10-03	托座A	Bowl Assembly Base	1	PA66+30%GF	
40	CF1701-40-01	防水硅胶	waterproof silicone loop	1	硅胶	
39	40616100000010	同步带	Belt	1	HTD3587-3M-W10mm	
38	40606030600010	外卡簧	External clip spring	1	Ø7.4*T0.8 65Mn	
37	CF1701-10-05	大带轮	Big Belt Gear	1	POM	
36	40608020400020	花介	gasket	1	Φ4	
35	40605040400021	187端子		1	Φ4	
34	40402102050010	电机地线组件		1	CF2102-220L	
33	40609040006010	组合螺丝	Screw	1	PM4*6 十字圆头带弹垫(锁地线组件)	
32	40601030018020	自攻螺丝	Screw	4	PWT3*18(锁压线码2+微动开关2)	
31	40301602040020	微动开关	Mico-scwitch	2	250V 16A	
30	CF1701-00-03	传动头组件	Driver	1	PA66+30%GF	
29	40602040008020	机牙螺丝	Screw	1	KM4*8(锁传动头)	
28	CF1601-10-03	螺丝盖板	Screw Cover	1	PA66+30%GF	
27	CF1601-40-03	脚垫1	Rubber Foot1	4	silicon	
26	CF1903-20-01	底盖	Bottom Cover	1	ABS	
25	CF2001-60-01(5g) CF2102-30-02(1g)	称重电路板	Weight PCB	1	I2C 通讯	分5g和1g
24	CF1901-30-02	支撑板	Supporting plate	1	AL	
23	CF1901-60-02(5g) CF2102-30-03(1g)	称重传感器	Weight Sensor	1	55*12.7-10kg(1套3只)	分5g和1g
22	40609040020010	组合螺丝	Screw	6	PM4*20(锁称重传感器)	
21	CF1901-30-01	称重板	Weight Board	1	AL	
20	40609050012010	组合螺丝	Screw	3	PM5*12(固定称重板)	
19	CF1602-40-05	胶塞		2	硅胶60度 灰色	装称重板上.
18	40601035012010	自攻螺丝	Screw	21	PT3.5*12(锁轴承套3+托座6+支撑板6+底盖6	
17	40609050008010	组合螺丝	Screw	4	PM5*8(锁电机)	
16	CF1701-20-01	固定板	Motor Holder	1	T1.5mm	
15	CF1701-40-04	电机减震垫	Cushion	6	silicon	
14	CF2002	电机组件	Motor	1	9540电机 1000W	按订单
13	40602040006010	机牙螺丝		2	BM4*6--锁风罩2	
12	CF2002-20-07	风罩	wind Tube	1	PP	
11	40602040006030	机牙螺丝	Screw	6	PWM4*6(锁固定板,固定传动组件)	
10	CF2002-20-02	装饰圈	Ornament	1	ABS	需电镀
9	40601030008050	自攻螺丝	Screw	11	PWT3*8(电源板2+磁环1+称重电路板1+装饰圈7)	
8	CF2002-30-03	电源板	Power PCB	1	220-240V 50-60Hz	
7	40601030008010	自攻螺丝	Screw	10	PT3*8(锁开关板2+插针座3+5)	
6	CF2002-30-01	开关板	Switch PCB	1	220-240V 50-60Hz	
5	40601020006010	自攻螺丝	Screw	1	PT2*6(锁旋钮组件)	
4	CF2002-20-04	灯罩	Lampshade	1	PP	
3	CF2002-20-05	旋钮	Knob	1	ABS	需电镀丝印
2	CF2002-20-03	上盖	Top Cover	1	ABS	
1	CF2002-00-02	显示屏组件	Panel	1	7寸屏	按订单

ECN NO.	ZONE	MODIFIED DESCRIPTION	REMARK
	F2	更换了底盖，去掉了USB板等	2026.3.6.

PART NAME: 爆炸图 Exploded drawing
MATERIAL: 主机部分(普通) Unit Assembly
MODEL: CF-2002
PART NO.: CF2002-00-21C
PRODUCT NAME: 多功能机 Thermo Cooker
WEIGHT: 4.7kg SCALE:
COUNTERSIGN
DESIGNED DATE
DRAWN DATE 2026.3.6.
CHECKED DATE
APPROVED DATE

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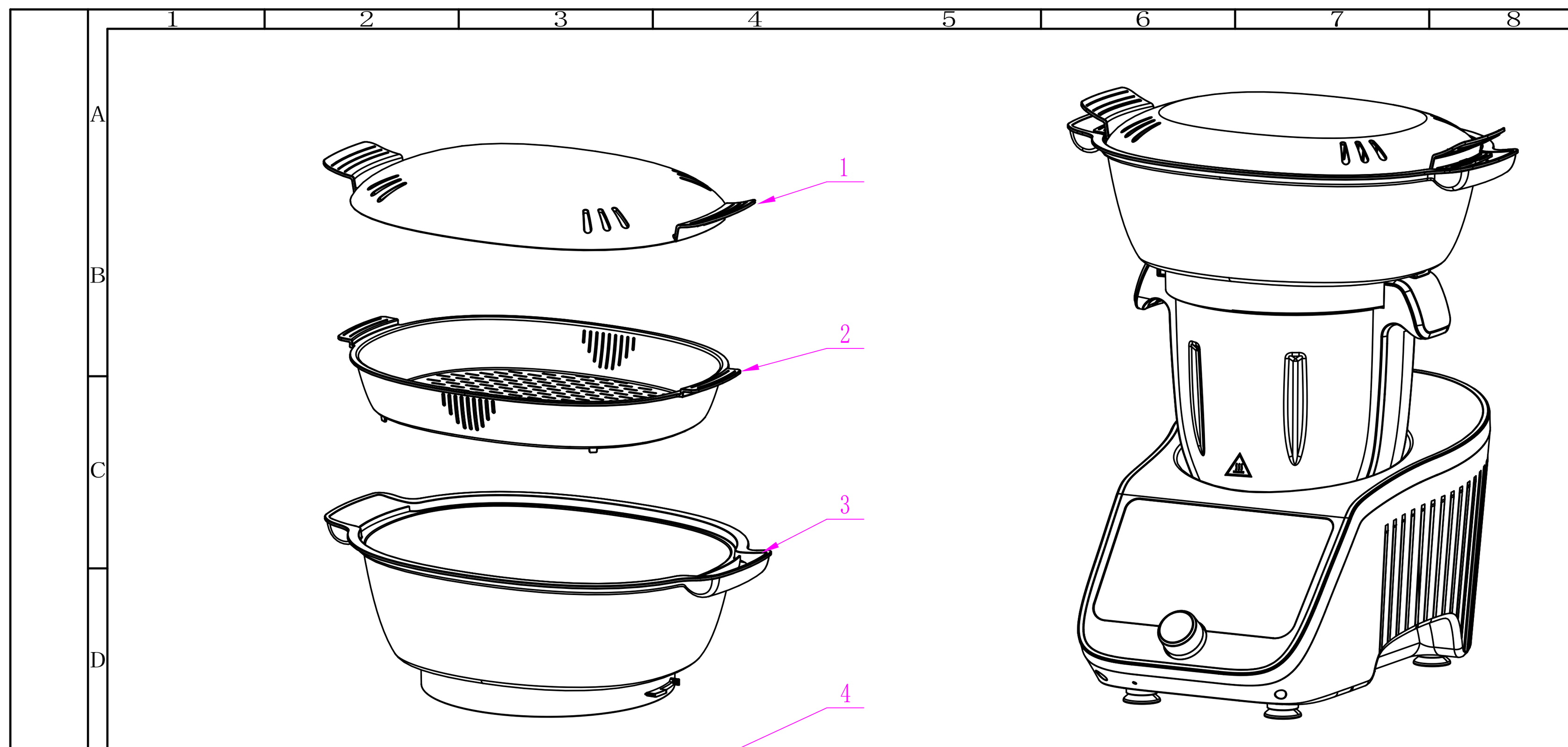
Dongguan Cofar Electrical Appliances Tech Co., Ltd



ITEM	DWG. NO	NAME		QTY	MAT'L & SPEC	REMARK
4	CF1602-40-03	料理盖密封圈	Ring	1	硅胶	注意颜色
3	CF1602-10-17	蒸锅	Steamer Body	1	PP	
2	CF1602-10-18	蒸盘	Steamer Plate	1	PP	
1	CF1602-10-19	蒸锅盖	Steamer Cover	1	PCTG/PC	

ECN No.	ZONE	MODIFIED DESCRIPTION	REMARK
WBR-21001		增加英文名称	2021.3.8

PART NAME: 爆炸图 Exploded drawing
MATERIAL: 蒸锅组件 Steamer Assembly
MODEL: CF-1602
PART NO.: CF1602-00-23B
PRODUCT NAME: 多功能机 Thermo Cooker
WEIGHT: 0.8kg SCALE:
COUNTERSIGN
DESIGNED DATE
DRAWN DATE
CHECKED DATE
APPROVED DATE

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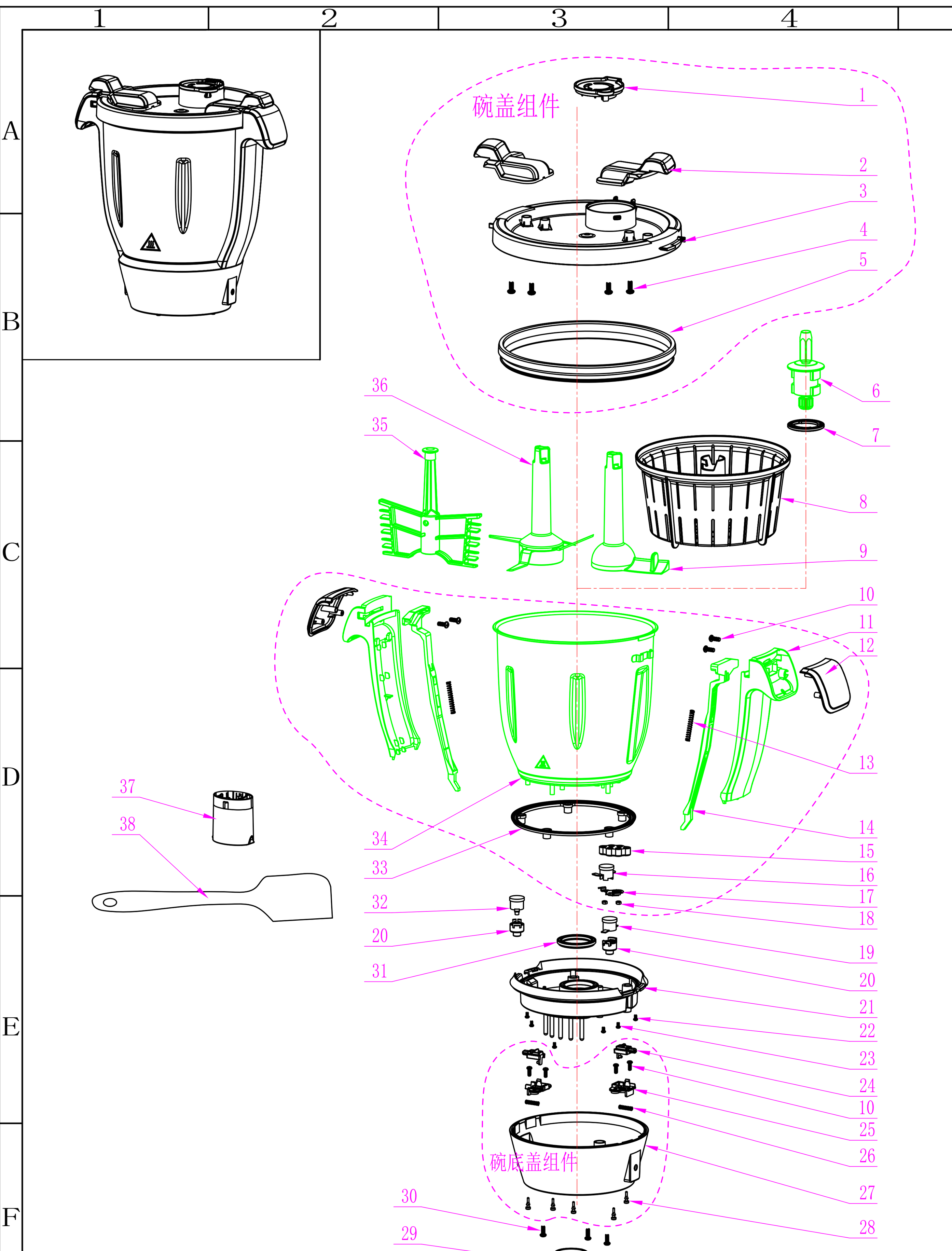

注：带电磁阀的"碗底盖"多一个孔.

ITEM	DWG. NO.	NAME		QTY	MAT'L & SPEC	REMARK
38		刮刀	Scraper blade	1	硅胶	单独包装
37	CF1601-10-14	量杯	Measuring cup	1	PP	单独包装
36	CF2002-20-14	四叶刀组件	Blade	1	PA66+30%GF 刀片SUS420	
35	CF2002-20-13	打蛋棒	Whisk	1	PA66+30%GF	单独包装
34	CF2002-10-01	碗组件	Bowl	1	SUS304 4.5L 1000W	按订单要求
33	CF1602-40-02	发热盘密圈大	Big Ring	1	硅胶	
32	40301701070020	(手动)温控器	Thermostat	1	手动复位 220度 250V 16A TUV	按照CDF
31	CF1602-40-01	发热盘密封圈小	Small Ring	1	硅胶	
30		自攻螺丝	Screw	3	PT3.5*12 十字 SUS304	
29	CF1601-10-12	刀座固定器	Blade base Fix	1	PA66+30%GF	
28	CF1601-40-05	减震垫	shock pad	5	硅胶	
27	CF1601-10-09	碗底盖	Bowl Base	1	ABS	
26	CF1601-80-02	插销弹簧	Pin spring	2	SUS304	
25	CF1601-10-10	插销座	Pin base	2	POM	
24	CF1601-10-11	插销	Pin	2	POM	
23		自攻螺丝	Screw	1	PB3*8 SUS304	
22		机牙螺丝	Screw	5	PM3*8 十字 SUS304	
21	CF1601-10-19	碗底装饰圈组件	Trimming of Bowl	1	PA66+30%GF	
20	CF1701-40-03	温控器防水帽	Thermostat Cap	2	硅胶	
19	40301701070010	温控器	Thermostat	1	自动复位 165度 250V 10A 平直端子	按照CDF
18		螺母	Nut	2	M3 铁	
17	CF1602-20-01	压片	Press Piece	1	SUS201 T0.8mm	
16	40301602070010	温控器	Thermostat	1	自动复位 165度 250V 16A 弯角端子	按照CDF
15	CF1602-30-01	陶瓷压板	Cover plate	1	陶瓷	
14	CF2002-20-10	安全杆	Safe Pole	2	PA66+30%GF	
13	CF1601-80-01	安全杆弹簧	Safe pole spring	2	SUS304	
12	CF1602-10-03	把手盖	Handle Cover	2	PA66+30%GF	
11	CF2002-20-09	把手	Handle	2	PA66+30%GF	
10		自攻螺丝	Screw	8	PT3*8 SUS304	
9	CF2002-20-12	搅拌刀	Stirring Paddle	1	PA66+30%GF	单独包装
8	CF1602-10-10	蒸格	Steam Basket	1	PP	
7	CF1601-40-01	刀座密封圈	Ring of Blade Base	1	PA66+30%GF	
6	CF2002-00-07	刀座组件	Blade base assembly	1	CF2002	
5	CF1602-40-04	碗盖密封圈	Ring of blend Lid	1	硅胶	注意颜色
4		自攻螺丝	Screw	4	KT3.5*12 十字 SUS304	
3	CF1602-10-06	碗盖	Bland Lid	1	PCTG	
2	CF1701-10-09	碗盖把手	Hand of Lid	2	PA66+30%GF	
1	CF2002-20-11	进料盖	Filler Cap	1	PA12	

ECN NO.	ZONE	MODIFIED DESCRIPTION	REMARK
WBR-21004		增加英文名称	2021.3.19

PART NAME: 爆炸图 Exploded drawing
MATERIAL: 搅拌碗组件 Bowl Assembly
MODEL: CF-2002
PART NO.: CF2002-00-22B
PRODUCT NAME: 多功能机 Thermo Cooker
WEIGHT: 2.1kg SCALE:
COUNTERSIGN
DESIGNED DATE
DRAWN DATE
CHECKED DATE
APPROVED DATE

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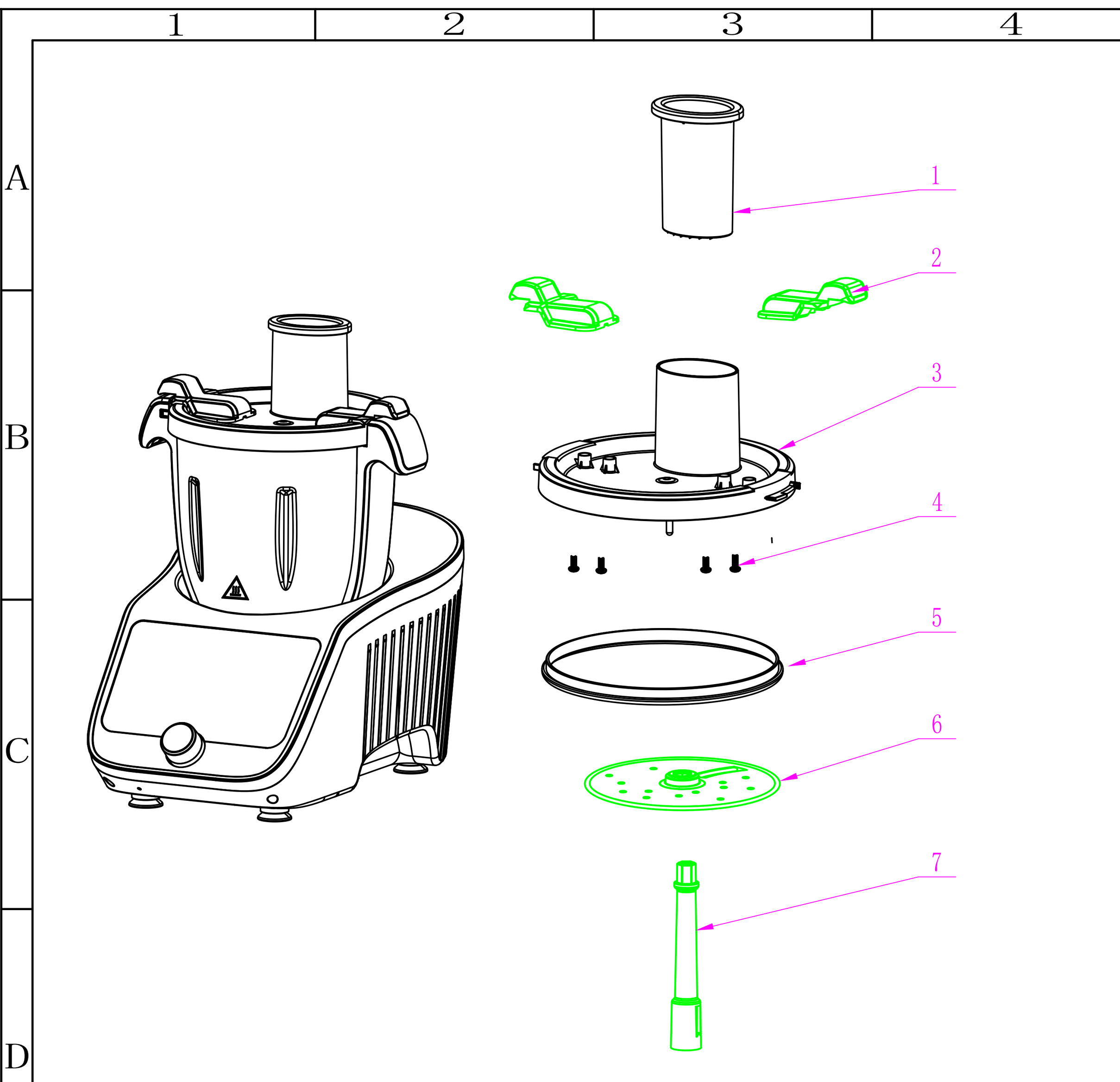

ITEM	DWG. NO	NAME		QTY	MAT'L & SPEC	REMARK
8						
7	CF2002-20-08	转轴	Driver shaft	1	POM	单独包装
6	CF2002-10-08	(切粗丝厚片)刀盘组件	Cutter Dise	1	刀盘SUS430+刀片SUS420,刀盘直径170	单独包装
5	CF1602-40-03	料理盖密封圈	Ring of FP Lid	1	硅胶	注意颜色
4		自攻螺丝	Screw	4	KT3.5*12 十字 SUS304	
3	CF1602-10-12	料理盖(带定位套)	FP lid	1	AS	
2	CF1701-10-09	碗盖把手	Handle of lid	2	PA66+30%GF	
1	CF1602-10-13	推杆	Pusher	1	AS	

ECN.No:	ZONE	MODIFIED DESCRIPTION	REMARK
WBR-21004	E2	修改碗盖把手的图号	21.3.19

PART NAME: 爆炸图 Exploded drawing
MATERIAL: 料理组件 Food Processor Assembly
MODEL: CF-2002
PART NO.: CF2002-00-23C
PRODUCT NAME: 多功能机 Thermo Cooker
WEIGHT: 0.48kg SCALE:
COUNTERSIGN
DESIGNED DATE
DRAWN DATE
CHECKED DATE
APPROVED DATE

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